Processing Belts HAT-8P



Main industry segments

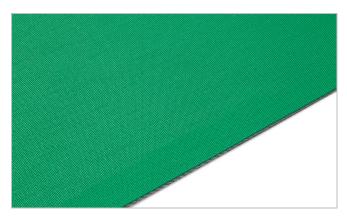
Materials Handling, Packaging, Paper converting, Paper manufacturing, Paper manufacturing and processing, Paper printing and finishing

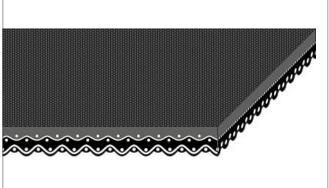
Applications

General conveying belt, Machine tape, Paper handling belt

Special features

Abrasion resistant, Constant coefficient of friction, High coefficient of friction surface, Oil resistant





Product Construction / Design	
Conveying side material	Acrylonitrile-Butadiene-Rubber (NBR)
Conveying side surface	Rough textile structure
Conveying side property	Adhesive
Conveying side color	Green
Traction layer (material)	Polyamide (PA)
Number of Fabrics	2
Pulley side material	Polyurethane cross-linked (PUR)
Pulley side surface	Impregnated fabric
Pulley side property	Non-adhesive
Pulley side color	Black

Product characteristics				
Antistatically equipped	Yes			
Adhesive free joining method	No			
Flammability	No specific flammability prevention property			
Food suitability, FDA conformance	No			
Food suitability, USDA recommendations	No use intended			
Food suitability, EU conformance	No			

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Technical data				
Thickness of belt	2.0	mm	0.08	inch
Mass of belt (belt weight)	2.1	kg/m²	0.430	lb/sqft
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155):	4.6	N/mm	26	lbf/in
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181):	1.9	N/mm	11	lbf/in
Min. operating temperature admissible (continuous)	0	°C	32	°F
Max. operating temperature admissible (continuous)	100	°C	212	°F
Coefficient of friction (running side / steel driving pulley)	0.15	-		
Coefficient of friction (running side / driving pulley with friction cover)	0.35	-		
Coefficient of friction (running side / pickled steel slider bed)	0.20	-		
Coefficient of friction (running side / phenolic resin slider bed)	0.20	-		
Coefficient of friction (running side / stainless steel slider bed)	0.15	-		
Seamless manufacturing width	2400	mm	94	inch

Joining related properties

Link to JDS:

http://pdchmp04.habasit.com/HNET/fabren.nsf/vwGetJDS?OpenView&productCode=HAT-8P

Joining method	Unit	Thermofix	Clipper UCM-36 SP	
Pulley diameter (minimum)	mm	25	50	
	inch	0.98	1.97	
Pulley diameter minimum with counter flection	mm	25	50	
	inch	0.98	1.97	
Admissible tensile force per unit of width	N/mm	9.5		
	lbf/in	54		
Admissible tensile force per unit of width at max. operating	N/mm	9.0		
temperature	lbf/in	51		
Slider bed suitable	Yes	Yes		
Carrying rollers suitable	Yes	Yes		
Troughed installation suitable		No	No	
Power turns / curved installations	No	No		
Nosebar suitable	No	No		
Low noise applications	No	No		
Metal detector suitable		No	No	

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554).

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Chemical resistance

Link to 'Chemical resistance information': http://www.habasit.com/en/chemical-resistance.htm

Mode of use or conveyance

Declined, Horizontal, Inclined

Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

Recommendation

Do not go below initial elongation (epsilon) ~ 0.5%, Install the slack belt and tension until running perfectly under the full belt load

For details consult 'Storage and handling requirements for belts and machine tapes' or contact Habasit, Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging.

This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 94/9) and therefore is subject to user's analysis in the respective environment

Group Elastomer Covered Conveying Belts

Sub-Group

Item number H010100309 Customs tariff number 59032000

Disclaimer

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